

3500/77M Recip Cylinder Pressure Monitor

Datasheet

Bently Nevada Machinery Condition Monitoring

147485 Rev. T



Description

The 3500/77M Recip Cylinder Pressure Monitor is a 4-channel monitor that accepts input from Bently Nevada approved pressure transducers, conditions the signal to make various pressure measurements for reciprocating compressors, and compares the conditioned signals with user-programmable alarms.

The primary purpose of the 3500/77M monitor is to provide:

- Machinery protection by continuously comparing monitored parameters against configured alarm setpoints to drive alarms.
- Essential machine information for operations and maintenance personnel.

Depending on configuration, each channel typically conditions its input signal to provide various parameters called measured variables. Users can configure Alert setpoints for each active measured variable and Danger setpoints for any two of the active measured variables.

Each channel of the 3500/77M will provide eight measured variable values that relate to cylinder pressure operation. The five values that relate to a single chamber are as follows:

- Discharge Pressure
- Suction Pressure
- Maximum Pressure
- Minimum Pressure
- Compression Ratio



Three measured variables combine one or more channel values with configured mechanical parameters to compute their value:

- Peak Rod Compression
- Peak Rod Tension
- Degree of Rod Reversal

For more information on the 3500/77M Recip Cylinder Pressure Monitor, refer to the User Guide (document 146282).

Specifications

Inputs

Signal	Accepts 1 to 4 channels of Bently Nevada approved positive voltage 3rd-party pressure transducers (psia)
--------	--

Scale Factor

range†	95,000 mV/psi for 100 psia
range†	38,000 mV/psi for 250 psia
range†	19,000 mV/psi for 500 psia
range†	9,500 mV/psi for 1000 psia
range†	3,800 mV/psi for 2500 psia
range†	1,900 mV/psi for 5000 psia
range†	950 mV/psi for 10,000 psia



†All pressure transducers will be supplied with scale factor specifications that include pressure/voltage values at two points. The above data assumes +0.5 Vdc at 0 psia and +10.0 Vdc at the full-range psia value.

Signal Conditioning

Frequency Response	0 to 5.5 kHz on all configured pressure channels
Pressure Accuracy	Within ± 0.5% of pressure transducer full-range (9.5 volts: From +0.5 to +10.0 volts) @ +25°C (77° F)
	Within ± 1.0% of pressure transducer full-range (9.5 volts: From +0.5 to +10.0 volts) over -30 °C to +65 °C (-22 °F to 150 °F)

Measured Variables

Cylinder Pressure	Discharge Pressure, Suction Pressure, Maximum Pressure, Minimum Pressure, Compression Ratio, Peak Rod Compression, Peak Rod Tension, Degree of Rod Reversal
-------------------	---

Input Impedance

Internal/ External Termination Cylinder Pressure I/O	50 kΩ
Power Consumption	7.8 watts with transducer supplies at full load.

Outputs

Front Panel LEDs

OK LED	Indicates when the 3500/77M is operating properly.
TX/RX LED	Indicates when the 3500/77M is communicating with other modules in the 3500 rack.
Bypass LED	Indicates when the 3500/77M is in Bypass Mode.
Buffered Transducer Outputs	The front of each monitor has one coaxial connector for each channel. Each connector is short-circuit protected.



The Buffered Transducer Outputs on monitors using the Cylinder Pressure I/O module will be inverted and offset by -2.265 Vdc.

Output Impedance	550 Ω
Transducer Power Supply	+23.0 \pm 0.8 Vdc with 24.5 ma current limiting on each channel.

Environmental Limits

Operating Temperature

When used with Internal/External Termination Cylinder Pressure I/O Module:	-30 $^{\circ}$ C to +65 $^{\circ}$ C (-22 $^{\circ}$ F to +150 $^{\circ}$ F)
Storage Temperature	-40 $^{\circ}$ C to +85 $^{\circ}$ C (-40 $^{\circ}$ F to +185 $^{\circ}$ F)
Humidity	95%, non-condensing

Physical

Monitor Module

Dimensions (Height x Width x Depth)	241.3 mm x 24.4 mm x 241.8 mm (9.50 in x 0.96 in x 9.52 in)
Weight	0.91 kg (2.0 lb.)

I/O Modules

Dimensions (Height x Width x Depth)	241.3 mm x 24.4 mm x 99.1 mm (9.50 in x 0.96 in x 3.90 in)
Weight	0.20 kg (0.44 lb.)

Rack Space Requirements

Monitor Module	1 full-height front slot
I/O Modules	1 full-height rear slot

Compliance and Certifications (Approvals Pending)

FCC

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:

- This device may not cause harmful interference.
- This device must accept any interference received, including interference that may cause undesired operation.

EMC

European Community Directive:

EMC Directive 2014/30/EU

Standards:

EN 61000-6-2; Immunity for Industrial Environments
EN 61000-6-4; Emissions for Industrial Environments

Electrical Safety

European Community Directive:

LV Directive 2014/35/EU

Standards:

EN 61010-1

RoHS

European Community Directive:

RoHS Directive 2011/65/EU

Cyber Security

Designed to meet IEC 62443

Maritime

DNV GL rules for classification – Ships, offshore units, and high speed and light

craft

ABS Rules for Condition of Classification, Part 1

- Steel Vessels Rules
- Offshore Units and Structures

Functional Safety

SIL 2

Hazardous Area Approvals



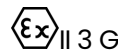
For the detailed listing of country and product specific approvals, refer to the *Approvals Quick Reference Guide* (108M1756) available from Bently.com.

cNRTLus

Class I, Zone 2: AEx/Ex nA nC ic IIC T4 Gc;
Class I, Zone 2: AEx/Ex ec nC ic IIC T4 Gc;
Class I, Division 2, Groups A, B, C, and D;

T4 @ Ta= -20°C to +65°C (-4°F to +149°F)
When installed per drawing 149243 or 149244.

ATEX/IECEx

 II 3 G

Ex nA nC ic IIC T4 Gc
Ex ec nC ic IIC T4 Gc

T4 @ Ta= -20°C to +65°C
(-4°F to +149°F)
When installed per drawing 149243 or 149244.

Ordering Considerations

General

The 3500/77M Module requires the following (or later) firmware and software revisions:

- 3500/77M Module Firmware Revision L
- 3500/01 Software – Version 3.00
- 3500/02 Software – Version 2.30
- 3500/03 Software – Version 1.30

External Termination Blocks cannot be used with Internal Termination I/O Modules.

When ordering I/O Modules with External Terminations, the External Termination Blocks and Cables must be ordered separately.

The lower limit for machine speed is 60 RPM in the standard product. For machine speeds down to 30 RPM, modification 135M8200-01 is required.

Ordering Information

For the detailed listing of country and product specific approvals, refer to the *Approvals Quick Reference Guide* (108M1756) available from Bently.com.

Cylinder Pressure Monitor

3500/77M-AA-BB

A: I/O Module Type

0 3	Cylinder Pressure I/O with Internal Terminations.
0 4	Cylinder Pressure I/O with External Terminations

B: Agency Approval Option

0 0	None
0 1	cNRTLus
0 2	ATEX/IECEX/CSA

External Termination Blocks

Part Number	Description
125808-10	Cylinder Pressure External Termination Block (Euro Style connectors).
128015-10	Cylinder Pressure External Termination Block (Terminal Strip connectors).

Cable

3500 Transducer Signal to External Termination Block Cable

129525-AAAA-BB

A: Cable Length

0 0 0 5	5 feet (1.5 metres)
0 0 0 7	7 feet (2.1 metres)
0 0 1 0	10 feet (3 metres)
0 0 2 5	25 feet (7.5 metres)
0 0 5 0	50 feet (15 metres)
0 1 0 0	100 feet (30.5 metres)

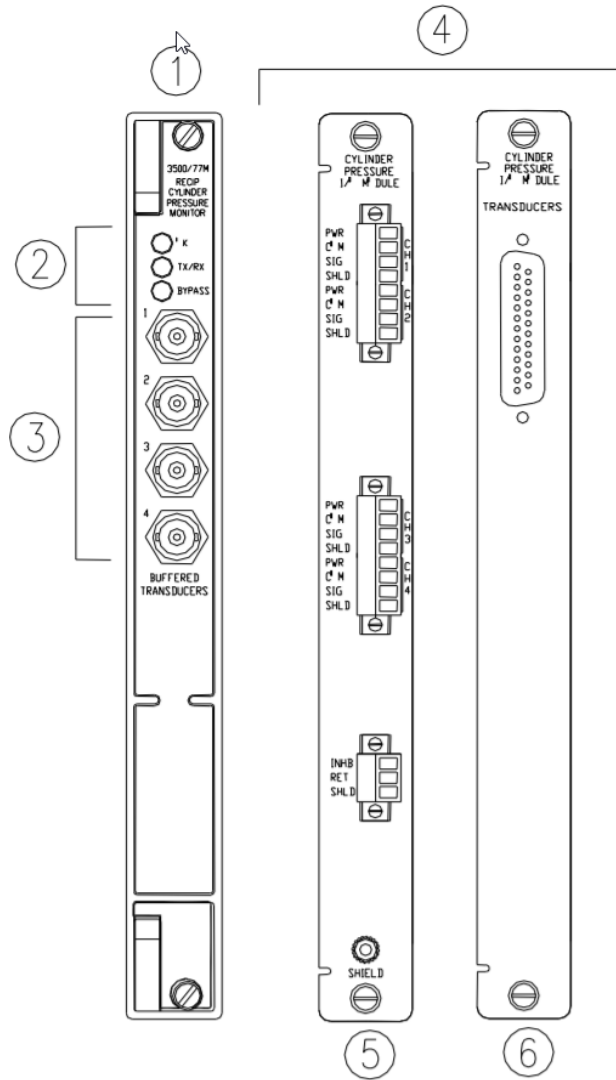
B: Assembly Instructions

0 1	Not Assembled
0 2	Assembled

Spares and Accessories

Part Number	Description
176449-07	3500/77M Cylinder Pressure Monitor.
143729-01	Cylinder Pressure I/O Module with Internal Terminations for Bently Approved Third Party Pressure Transducers
143737-01	Cylinder Pressure I/O Module with External Terminations for Bently Approved Third Party Pressure Transducers
00580434	Internal I/O Module connector header, Euro Style, 8 pin. Used on I/O modules 143729-01.
00580441	Internal I/O Module connector header, Euro Style, 3 pin. Used on I/O modules 143729-01.
146973-01	Recip Multi-Event Wheel Kit
145732-01	Recip Multi-Event Wheel
146622-01	Recip Multi-Event Wheel Stud
165855-XX	Recip Cylinder Pressure Transducer (See 165855 data sheet)
283615	MTL 7796+ External Barrier (See Field Wiring Dwg 147729) (022000812 MTL 796(+)) External Barrier is discontinued
115M1270-XX	Custom Band Type, dual track
114M1640-XX	Custom Band Type, single track
111M8664-01	Installation manual for the band type
166M4363	Connector Header, Push-in-Spring Type (Alternative for PN 00580441)
166M2389	Connector Header, Push-in-Spring Type (Alternative for PN 00580434)

Graphs and Figures



1. Main 3500/77M Cylinder Pressure Monitor Module (front view).
2. Status LEDs.
3. Buffered transducer outputs. These provide an unfiltered output for each of the four transducers. All are short circuit protected.
4. I/O module rear views.
5. Cylinder Pressure I/O Module, Internal Termination.
6. Cylinder Pressure I/O Module, External Termination.

Figure 1: 3500/77M Front and Rear View

Copyright 2022 Baker Hughes Company. All rights reserved.



Bently Nevada, M2 and Orbit Logo are registered trademarks of Bently Nevada, a Baker Hughes business, in the United States and other countries. The Baker Hughes logo is a trademark of Baker Hughes Company. All other product and company names are trademarks of their respective holders. Use of the trademarks does not imply any affiliation with or endorsement by the respective holders.

Baker Hughes provides this information on an "as is" basis for general information purposes. Baker Hughes does not make any representation as to the accuracy or completeness of the information and makes no warranties of any kind, specific, implied or oral, to the fullest extent permissible by law, including those of merchantability and fitness for a particular purpose or use. Baker Hughes hereby disclaims any and all liability for any direct, indirect, consequential or special damages, claims for lost profits, or third party claims arising from the use of the information, whether a claim is asserted in contract, tort, or otherwise. Baker Hughes reserves the right to make changes in specifications and features shown herein, or discontinue the product described at any time without notice or obligation. Contact your Baker Hughes representative for the most current information.

The information contained in this document is the property of Baker Hughes and its affiliates; and is subject to change without prior notice. It is being supplied as a service to our customers and may not be altered or its content repackaged without the express written consent of Baker Hughes. This product or associated products may be covered by one or more patents. See [Bentley.com/legal](https://www.bentley.com/legal).

1631 Bently Parkway South, Minden, Nevada USA 89423
Phone: 1.775.782.3611 (US) or [Bentley.com/support](https://www.bentley.com/support)
[Bentley.com](https://www.bentley.com)